

Date: Tuesday, 26/06/2007 9:18:54 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : PROTO *PRELIMINARY* *CP 07.06.27*
 Job Number : 33140 Part Number : D119755014 *OK CP 07.06.28*
 Estimate Number : 10804 Drawing Number : D119755 */D3624 Rev B Rev C*
 P.O. Number : Project Number :
 This Issue : 26/06/2007 S.O. No. : Drawing Revision : *CP 07.06.28*
 Prsht Rev. : NC Material :
 First Issue : // Type : THERMOFORMING Due Date : 03/07/2007 Qty: 1 Um: Each
 Previous Run : 00015
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment :

Additional Product

0.1

Photocopy blue file & create label as per PPP D119-755-014.
NOT REQUIRED
820 07.06.28 CHG 001 07.06.28

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 pick kit:

1 x D3624-2 BUBBLE WINDOW B *32548 32662*
 1 X D2126 -0903 SEAL B *25702, 23077*
 1 X D3561-1 TOOL B *32210*

2.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

D3624 OK PER Rev C CP 07.06.28 CP 07/05/30

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

CP 7/05/30

4.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

CP 07/05/30

Job Completion

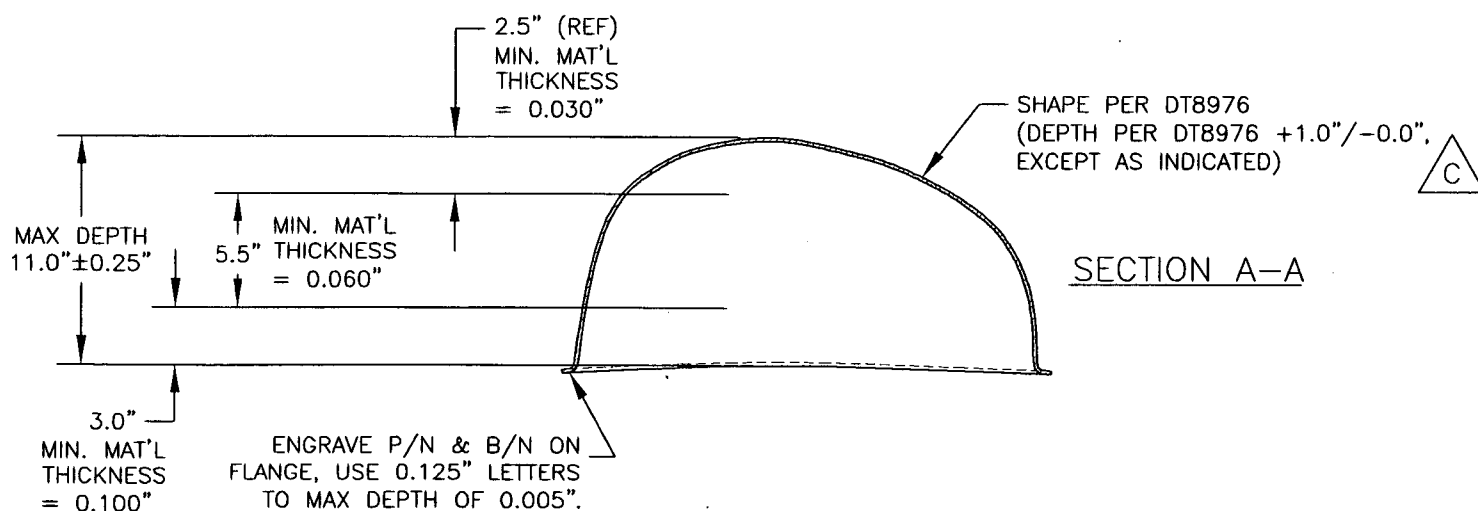
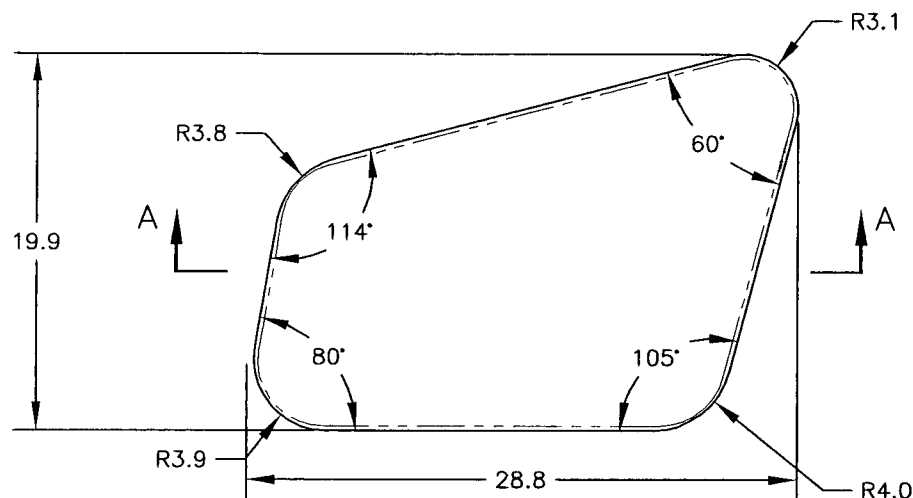


CP 07.06.27



DESIGN	gp	DRAWN BY	gp	DART AEROSPACE LTD	
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO.	REV. C
				D3624	SHEET 1 OF 1
DATE	07.06.27			TITLE	SCALE
				BUBBLE WINDOW (A119)	1:10
A	07.05.14	NEW ISSUE			
B	07.05.24	11.0" DEPTH WAS 12.0"			
C	07.06.27	ADD TOOL TO CONTROL BUBBLE SHAPE			

RELEASED
07.06.28. #



D3624-2 BUBBLE WINDOW

1) MATERIAL: POLYCAST II CLEAR ACRYLIC OR PLEXIGLAS "G" CAST ACRYLIC, 0.177" THICK (REF DART SPEC. M-ACRYLIC-S.177)

2) FORM PER DT8953

- FORMING PROCESS:
- (a) DRAPE MAT'L OVER DT8953 MOLD
 - (b) HEAT TO 286°F
 - (c) VACUUM TO SPECIFIED HEIGHT
 - (d) LEAVE FOR AT 2 MINUTES TO COOL
 - (e) TRIM WINDOW PER DT8954

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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